

23 Litre / 6 U.S. Gallon Rectangular Tight Head

077 series

Mold Number(s): 977A/B

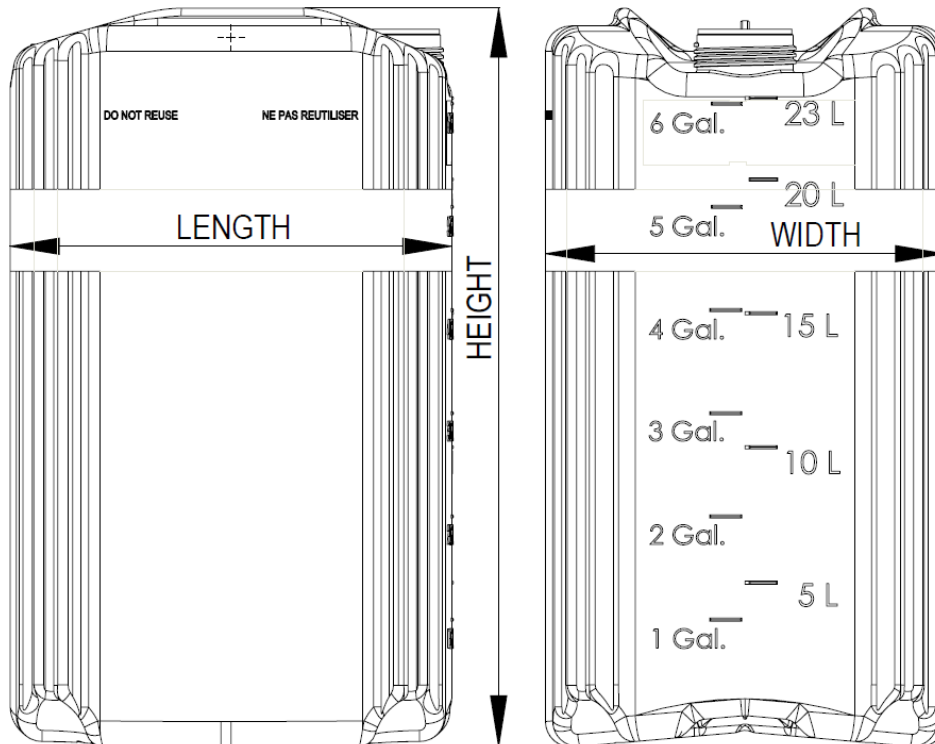
A 23L, heavy duty rectangular tight head made of High Density Polyethylene. The package is ideal for use as a shipping container for a wide range of Chemicals and numerous general uses.

PERFORMANCE SPECIFICATIONS

- No objection status for food contact applications from the Health Protection Branch in Canada and compliance for use in food contact applications by the Food and Drug Administration in the United States. Black tight heads excluded.
- UN Classification for transportation or Group II or III liquids with specific gravity up to 1.8 when used in conjunction with 70mm Rieke FS70 or FS70TE closure.

DIMENSIONS

Capacity	Rated	23L	Overflow (to top of neck)	24L minimum
Dimensions	Length	10.75 ± 0.25"	Width	9.88" ± 0.25"
	Height	18.20" ± 0.12"		
Panel Dimensions (side)	Sides W x H	6.5" x 14"		



SPECIAL FEATURES

Neck Finish	Neck is designed to accommodate Rieke's 70mm TE and non TE closure
Venting	Available with or without 18mm vent at rear of container, capped or uncapped. End user may puncture vent to minimize gugging during pouring.
Decorating	Tight head is flamed to improve adhesion of labels and inks.
Stacking	Tight heads nest together to improve stability during storage.
Handle	A comfortable handle attached to the top of the tight head to aid in handling and for ease of pouring.

FILLING AND STACKING RECOMMENDATIONS

- Compatibility of the bottle with the fill product is the responsibility of the filler.
- Contents should not exceed 70°C (158°F) at time of fill.
- Filled containers should not be stacked and stored above 50°C (122°F).
- Maximum stack height of filled containers, based on contents of 22 kg (41.8 lbs.) per container, is 6 high. (three layers per pallet on two pallets).
- Containers should be arranged 16 per layer in a 4 x 4 pattern on a standard 40" x 48" pallet. The use of double-faced pallets is recommended, with stacks evenly spaced in such a manner such that no tight head overhangs the edge of the pallet. Pallet loads should be strapped and/or stretch wrapped to secure the load.

PACKAGING AND SHIPPING DATA

Quantity Per Pallet	60 pieces
Package Weight	150 lbs.
Shipping Dimensions (L x W x H)	49.4" x 43" x 54.60"
Shipping Volume (Cubic Feet)	67.0

Packaging includes top and bottom corrugate trays, secured with strapping and stretch wrap.
If a pallet is required for shipping, truck load quantity will be reduced by 50%.

WARRANTY

Reliance Products Ltd warrants product to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. *Liability is limited to the replacement cost of the containers purchased. Reliance Products Ltd does not test specific product packaging requirements and as such, customers are required to assure packaging meets the legal, environmental and containment needs of the product being packaged.*

PRODUCT RANGE

Reliance Products Ltd has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles 1L to 23L	Tighthead Containers	10L to 23L
Pails 4L to 23L	Collapsible Containers	10L to 25L

CONTACT US FOR ALL YOUR PACKAGING NEEDS

sales@relianceproducts.com/ 1.800.665.0258

www.reliancepackaging.com