

15 U.S. GALLON 3-PIECE, DOUBLE ORIFICE, ROUND DRUM (Y1.4) UN REGISTERED PRODUCT

662 Series

Mold Number(s): RC-62

A 56.8 L (15 gal), heavy duty 3-piece drum made of DOW 6150 High Density Polyethylene. The package is ideal for use as a shipping container for a wide range of chemicals and numerous general uses.

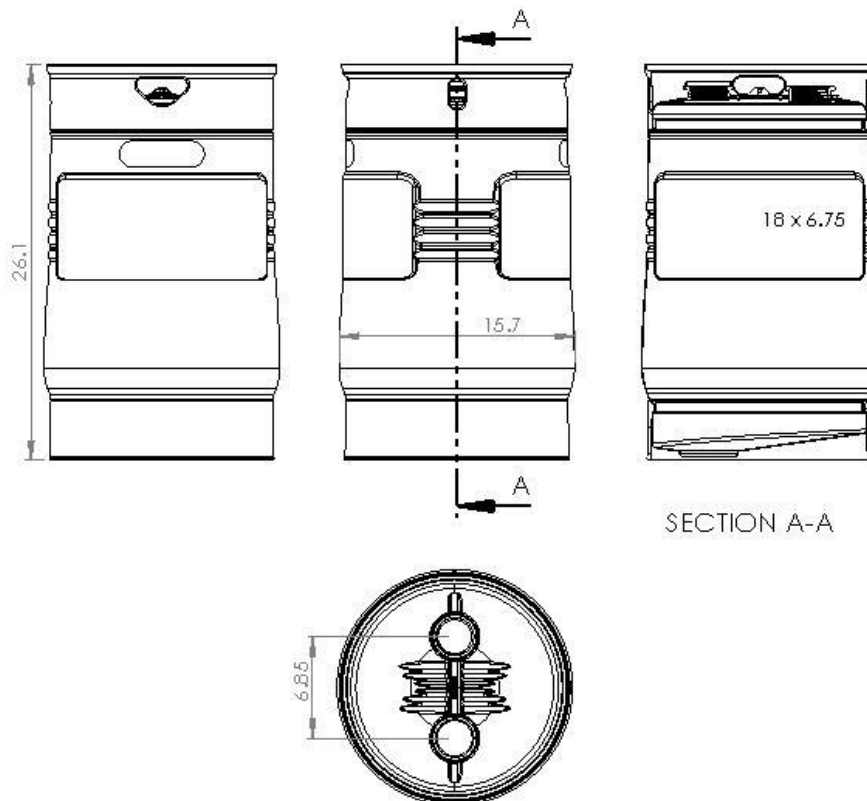
PERFORMANCE SPECIFICATIONS

- No objection status for food contact applications from the Health Protection Branch in Canada and compliance for use in food contact applications by the Food and Drug Administration in the United States.
- UN Classification for transportation or Group II or III liquid fill is good for land, sea, and air transport, when used in conjunction with the specified fittings. Fill liquid must have a specific gravity that does not exceed 1.4. The Container Marking shall appear as shown below, where "YY" indicates the year of manufacture.



DIMENSIONS

Capacity	Rated	56.8 L	15 gal
	Overflow	61.5 L	16.25 gal minimum
Weight	Drum and Rings	5.4 ± 0.2 kg	12.0 ± 0.39 lb
Panel Dimensions	(Sides) W x H	45.7 x 17.2 cm	18.0" x 6.8"
Color	Drum	As per customer request	
	Rings	As per customer request	



SPECIAL FEATURES

Neck Finishes	2 internal buttress threads 2".
Closures	Both neck finishes are designed to accommodate Rieke PPA-57B5 buttress plug using an applicable torque of 27.1 Nm (20 lbf-ft). Option 1: First neck finish is design to accommodate the FarmChem MXR-65 Mixer. Second neck finish is designed to accommodate the Micromatic RPV Ultramid Flex Tube Valve. Option 2: First neck finish is design to accommodate the FarmChem Drummixer-15R3. Second neck finish is designed to accommodate the FarmChem MV-S15TBV-R Valve-Diptube.
Decorating	Drum is flamed to improve adhesion of labels and inks.
Stacking	Stacking recommendations to be established based on customer pallet and shipping requirement. Please contact Reliance Products Ltd.
Handle	Four evenly spaced handles located at the top ring of the drum for handling and for ease of pouring.

FILLING RECOMMENDATIONS

- Compatibility of the bottle with the fill product is the responsibility of the filler.
- Contents should not exceed 70°C (158°F) at time of fill.
- Filled containers should not be stacked and stored above 50°C (122°F).

Please contact us directly if you have any questions regarding the safe use and application of this package.

PACKAGING AND SHIPPING DATA

To maximize trailer volume, a single-layer pallet configuration is stacked on top of a double-layer pallet configuration for each floor spot.

	Single Layer Configuration	Double Layer Configuration
Quantity per Pallet	9 units	18 units
Package Weight	49 Kg + 18.1 kg per pallet (108 lb + 40 lb per pallet)	98 Kg + 18.1 kg per pallet (216 lb + 40 lb per pallet)
Shipping Dimensions (L x W x H)	121.9 x 121.9 x 68.6 cm (48" x 48" x 27")	121.9 x 121.9 x 137.2 cm (48" x 48" x 54")
Truckload Quantity	702 units (26 skids of each configuration)	

WARRANTY

Reliance Products Ltd. warrants product to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. Liability is limited to the replacement cost of the containers purchased. Reliance Products Ltd. does not test specific product packaging requirements and as such, customers are required to assure packaging meets the legal, environmental and containment needs of the product being packaged.

PRODUCT RANGE

Reliance Products Ltd. has many decades of experience manufacturing a wide range of both injection and blow molded plastic shipping containers, including:

Bottles 3L to 23L	Tighthead Containers 10L to 30L	Pails 4L to 23L
Drums 30L to 135L	Collapsible Containers 10L to 25L	